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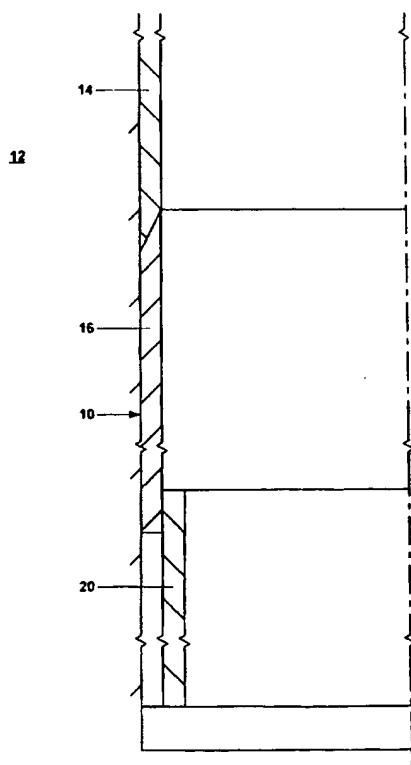
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[Continued on next page]

(54) Title: METHOD OF FORMING A MONO DIAMETER WELLBORE CASING



(57) Abstract: A method of forming a wellbore casing that includes po-  
sitioning a first wellbore casing (14) within and coupling to a borehole  
(10), positioning a second wellbore casing (16) within the borehole that  
overlaps with and is coupled to the first wellbore casing (14), positioning  
a tubular liner (18) within the borehole that overlaps with and is coupled  
to at least a portion of the second wellbore casing (16), extending the  
length of the borehole (10), decoupling the liner (18) from the second cas-  
ing (16) and removing the liner from the borehole, and positioning a third  
wellbore casing (20) within the borehole that overlaps with and is coupled  
to the second wellbore casing (16).

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## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/20870

## A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : E21B 7/20, 19/16, 43/10  
US CL : 175/171; 166/380, 207, 208

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
U.S. : 175/171; 166/380, 207, 208, 206, 216, 217, 277

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
EAST: wellbore, casing, coupling, liner, decoupling, expanding, mono diameter

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 1,880,218 A (SIMMONS) 1 October 1930 (01.10.1930), Figures 3 and 4.	1, 3, 4, 6, 7, 11, 13, 14, 16, 17, 19, 20
A	US 6,543,552 B1 (METCALFE et al) 8 April 2003 (08.04.2003), Figures 1-5.	1, 2, 11, 12
A	US 4,483,399 A (COLGATE) 20 November 1984 (20.11.1984), Figure 2.	1, 11
A	US 6,598,678 B1 (SIMPSON et al) 29 July 2003 (29.07.2003), Figures 13 and 14.	1, 2, 11, 12
A	US 6,550,539 B2 (MAGUIRE et al) 22 April 2003 (22.04.2003), Figures 4a-4f.	1, 2, 11, 12
A	US 6,070,671 A (CUMMING et al) 6 June 2000 (06.06.2000), Figures 1-4.	3, 4, 6, 7, 9, 10, 13, 14, 16, 17, 19, 20

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

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